# Sequoyah Walters

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# Education

#### University of Wisconsin–Madison

M.S. Mechanical Engineering Thesis: "Vision-based Autonomous Landing of a Quadcopter with Field-of-View Constraints"

### West Chester University of Pennsylvania (Honors College)

Dec. 2019

Aug. 2023

B.S. Physics, Minors in Computer Science and Math

# Projects

#### Autonomous Landing: Visual Inertial Odometry Quadcopter

- Designed and built a quadcopter with a front-facing stereo camera, a down-facing monocular camera, and a NVIDIA Jetson Xavier companion computer (PX4, Linux, ROS, UART, CAD)
- Implemented visual-inertial odometry for quadcopter state estimation (specifically ROVIO)
- Wrote an open-source software library to generate a minimum-snap trajectory and track it using model predictive control (MPC) for real-time on-board autonomous landing (C++, ACADO, AprilTag)

#### **IMU Orientation Estimation: Self Balancing Robot**

- Constructed a custom two-wheel inverted pendulum self-balancing robot (PID, Arduino, CAD)
- Wrote an IMU library to compute 3-DOF robot orientation without gimbal lock (RK4, Madgwick, C++)
- Calibrated the IMU with least-squares method to compensate for axis misalignment, scale offset and bias

#### Extended Kalman Filter: Monocular Robot Pose Estimation

- Fabricated a differential-drive robot that uses a monocular camera for pose estimation with a custom AprilTag extended Kalman filter (Python, Raspberry Pi, I2C, CAD)
- Visualized live data over WiFi to speed up EKF tuning and debugging by  $\sim 4 \times$  (Flask, Plotly.js)

#### Lunar Lander Optimal Control

- Employed direct collocation to solve the optimal control problem of a simulated 2D lunar lander, minimizing flight time and fuel usage (Python, Pyomo)
- Performed Monte Carlo simulations to compare open and closed loop control (NumPy, RK4)

## EXPERIENCE

#### **Robotics Software Engineer I**

Applied Research Associates, Integrated Products Division

#### **Robotics Research Assistant**

UW Autonomous and Resilient Controls Lab

- Built and tested a quadcopter platform for field-of-view constrained landing (see project section)
- Designed a control algorithm to provide safety guarantees for sampled-data systems (Matlab)
- Replicated the results of numerous research papers implementing advanced control techniques (Matlab)

#### **Teaching Assistant**

UW-Madison

• Led lab sessions for Intro to Mechanical Engineering and lectured Dynamics discussion sections

#### **Bio-mechanics Research Assistant**

UW BADGER Lab

- Competitive summer undergraduate research experience (SURE) held at UW–Madison
- Calculated knee moment data for trans-tibial amputees testing a robotic foot prosthesis (Matlab)

June 2020 – Sept. 2023

Aug. 2021 – May 2022

Jan. 2024 – Present

May 2019 – Aug. 2019

#### Skills

**Software/Programming:** C++, Python, Matlab, PX4, ROS, Eigen, SLAM/VIO algorithms, OpenCV, PyTorch, Linux (Ubuntu), communication protocols, Git, Bash, CMake, Gazebo Simulator, OpenGL, C# (Unity 2D), OnShape, SolidWorks

Hardware: NVIDIA Jetson devices, Raspberry Pi, Arduino, OptiTrack Motion Capture, 3D printing, soldering

**Coursework:** Computer Vision (*optical flow, object tracking etc.*), Artificial Neural Networks (*CNNs, SVMs etc.*), Nonlinear Optimization, Probability in Machine Learning, Matrix Methods for Machine Learning, Advanced Robotics, Data Structures and Algorithms, Linear Systems

# Publications & Posters

#### UW Autonomous and Resilient Controls Lab

• "Control barrier function meets interval analysis: Safety-critical control with measurement and actuation uncertainties," Y Zhang, **S Walters**, X Xu 2022 American Control Conference

#### UW BADGER Lab

• "Slopes and Stairs: Knee Moments with the Variable-Stiffness Foot," **S Walters** UW-Madison SURE program 2019 (poster)

#### WCU Aptowicz Research Group

- "Characterizing the size and absorption of single nonspherical aerosol particles from angularly-resolved elastic light scattering," **S Walters**, J Zallie, G Seymour, Y Pan, G Videen, K Aptowicz Journal of Quantitative Spectroscopy and Radiative Transfer. 2019
- "Measuring single-particle absorption from elastic light scattering patterns of complex aggregates,"
   S Walters 17th Electromagnetic and Light Scattering Conference. 2018 (poster)

# LEADERSHIP & COMMUNITY SERVICE

Robotics Group Mentor UW BADGER Lab	May $2019 - Aug. 2019$
• Led a robotics team of 3 high-school students in building and testing two mobile robots and a robotic arm	multiple robotics projects, including
New Directions After School Tutoring Program Charles A. Melton Arts and Education Center (West Chester)	Oct. 2016 – Mar. 2017
• Tutored elementary students on all school subjects and helped with homework	
<ul> <li>Judo Club Founder &amp; President</li> <li>West Chester University</li> <li>Oversaw all judo club functions including fundraisers, practices and here</li> </ul>	Jan. 2016 – Feb. 2018 ome tournaments
Awards & Achievements	
Graduate Engineering Research Scholars (GERS) Fellowship UW-Madison	Sept. 2022
• Fellowship of \$120K awarded to the top 15 underrepresented minoritie	es in the College of Engineering
College of the Sciences and Mathematics Outstanding Studer West Chester University	nt Award Dec. 2019

• Recognizes one senior student who has shown exceptional intellectual or creative achievement and involvement in extracurricular and service activities

#### Student Commencement Speaker College of the Sciences and Mathematics Dec. 2019 West Chester University